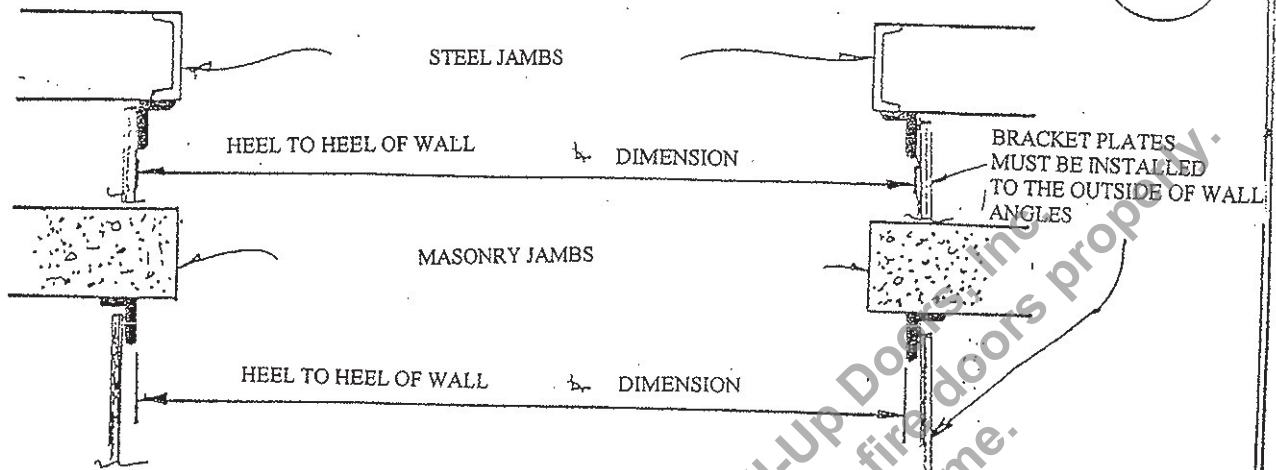


CHECK OPENING WIDTH AND HEIGHT, IF NOT WITHIN ACCEPTABLE BUILDING TOLERANCES, DO NOT PROCEED FURTHER WITHOUT AUTHORIZATION

STEP
1

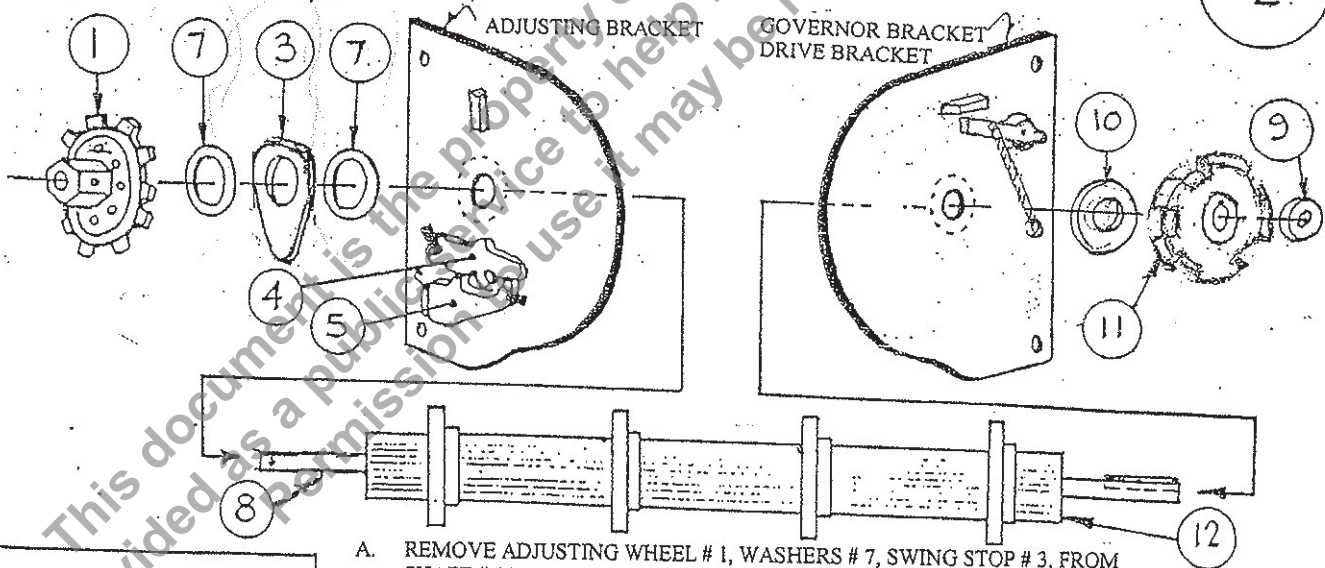


UN-BUNDLE GUIDES, MOUNT WALL ANGLES (LONGEST OF EACH SET) PLUMB AND TRUE. BE SURE THEY ARE SPACED APART TO THE HEEL TO HEEL DIMENSION SHOWN ON THE FIELD PRINT. INSURE ANGLES ARE MOUNTED $\frac{1}{4}$ " ABOVE FINISHED FLOOR

ASSEMBLE SHAFT AND BRACKETS AT FLOOR LEVEL

PROCEED AS OUTLINED BELOW

STEP
2



1. ADJUSTING WHEEL
3. SWING STOP
4. UPPER DROPOUT
5. LOWER DROPOUT
7. BRASS WASHER
8. AUTOMATIC
9. GOVERNOR COLLAR
10. GOVERNOR WASHER
11. GOVERNOR FLUID
12. TORSION SPRING SHAFT

- A. REMOVE ADJUSTING WHEEL # 1, WASHERS # 7, SWING STOP # 3, FROM SHAFT # 12.
- B. REMOVE SHIPPING LOCKS FROM DROPOUTS # 5 ON BRACKET PLATES.
- C. SLIP ADJUSTING BRACKET ONTO AUTOMATIC STARTER END OF PIPE SHAFT, PUT ON WASHER, SWING STOP, AND BOLT ADJUSTING WHEEL TO SHAFT LEAVE DROPOUT # 5 HANGING.
- D. SLIP GOVERNOR BRACKET ONTO WELDED KEYED END OF PIPE SHAFT. PUT GOVERNOR WHEEL ON PIPE SHAFT AND TIGHTEN SET SCREW. IF CHAIN, CRANK, OR MOTOR OPERATED, SLIP DRIVE GEAR OR DRIVE SPROCKET ON AT THIS POINT, AND TIGHTEN SET SCREWS. DROPOUT OR ANY LOWER DROPOUTS ARE LEFT UNFASTENED AND HANGING.
- E. HOIST ENTIRE ASSEMBLY UP AND FASTEN BRACKETS TO WALL ANGLES INSURE PIPE SHAFT IS LEVEL.
- F. BE SURE ADJUSTING WHEEL # 1, AND GOVERNOR GEAR # 11, ARE FREE TO ROTATE WITHOUT INTERFERENCE.

NOTE: TIGHTING OF SET SCREWS ON GOVERNOR GEAR AND DRIVE GEARS IS FOR LIFTING PURPOSES ONLY. FINAL ALIGNMENT OF GEARS IS MADE AFTER SHAFT AND BRACKETS HAVE BEEN PROPERLY SECURED.